



Cross Reference

Clarendon Made	NAS Standards	SFS	The Young Engineers	Shur Lok
CM1836	NAS1836	EF1836	TYE2001	SL607

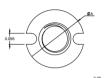
Type 1



Steel and Stainless Steel

Type 2

Aluminium





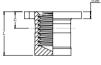




Table 2

Table 1

Code	Thread	ØΑ	С	H (min)	L (min)	Tab
06	.1380-32 UNJC - 3B					
08	.1640-32 UNJC - 3B	0.451	0.12	0.187	0.217	T2
3	.1900-32 UNJF - 3B					
4	.2500-28 UNJF - 3B	0.498	0.14	0.250	0.279	T4
					-	

Dimension in INCH

Code	Material	Finish	Туре
-	CARBON STEEL EN 1.0726	CADMIUM PLATE AMS-QQ-P-416, TYPE II, CLASS 2	T 1
С	STAINLESS STEEL EN 1.4305	PASSIVATE PER AMS2700, METHOD 1, TYPE 2, CLASS 4	Type 1
А	ALUMINIUM 3.1354 T351 ANODISE PER MIL-A-8625 TYPE I, CLASS 1		Type 2

Table 3

Code	Special Finish (Stainless Steel Only)
Р	CADMIUM PLATE AMS-QQ-P-416, TYPE II, CLASS 2
S	SILVER PLATE AMS2410

Table 4

Code	Solid Film Lubricant (Internal Threads Only)
М	MOLYKOTE PER AS5272, TYPE 1

Table 5

Length Code	L	Length Code	L
07	0.217	16	0.496
08	0.248	17	0.527
09	0.279	18	0.558
10	0.310	19	0.589
11	0.341	20	0.620
12	0.372	21	0.651
13	0.403	22	0.682
14	0.434	23	0.713
15	0.465	24	0.744

Note: Inserts can be produced at any length, please contact the sales team for more information.

PART NUMBER CALL OUT

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"L" = LENGTH CODE (DASH NUMBER IN INCREMENTS OF 0.031) SELF-LOCKING THREAD; "-" = SELF-LOCKING, "N" = NONSELF-LOCKING THREAD CODE (SEE TABLE 1) – MATERIAL AND FINISH (SEE TABLE 2) - INSERT FAMILY CODE

PART NUMBER CALL OUT: CM1836-CARBON STEEL-CADMIUM PLATE-.1900-32-SELF-LOCKING-.248°



